Drill Map:

× 0.40mm / 0.016" (90 holes)
○ 0.60mm / 0.024" (0 holes + 4 slots)
+ 1.00mm / 0.039" (8 holes)
□ 1.20mm / 0.047" (2 holes)
◇ 1.40mm / 0.055" (2 holes)
⊗ 0.70mm / 0.028" (2 holes) (not plated)
✳ 0.80mm / 0.031" (2 holes) (not plated)